

5B

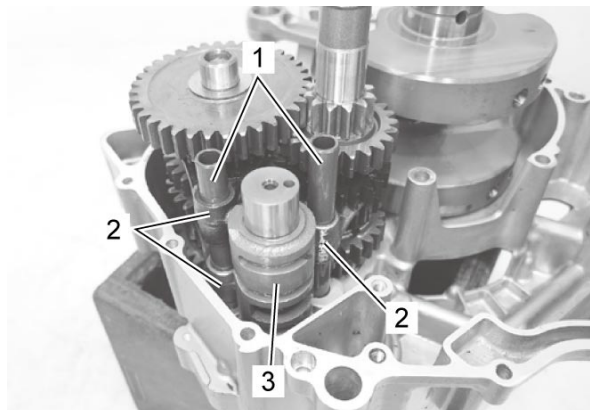


Transmission Removal and Installation

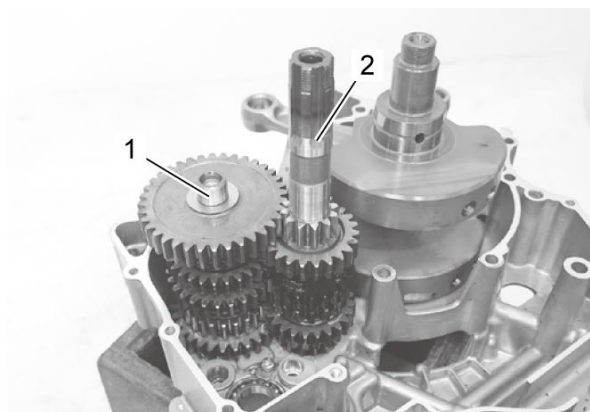
Refer to [Crankcase Assembly Disassembly](#) and [Crankcase Assembly Reassembly](#).
[Reference: Transmission Components](#)

Removal

- 1) Remove the gearshift fork shafts (1), gearshift forks (2) and gearshift cam (3).



- 2) Remove the driveshaft assembly (1) with the countershaft assembly (2).

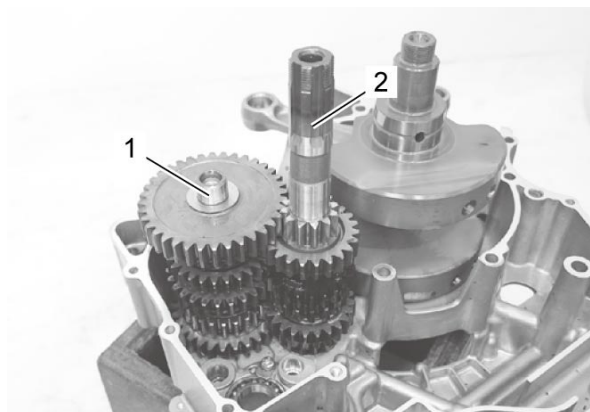


Installation

[Reference: Gearshift Fork / Gearshift Cam Inspection](#)

[Reference: Transmission Bearing / Oil Seal Inspection](#)

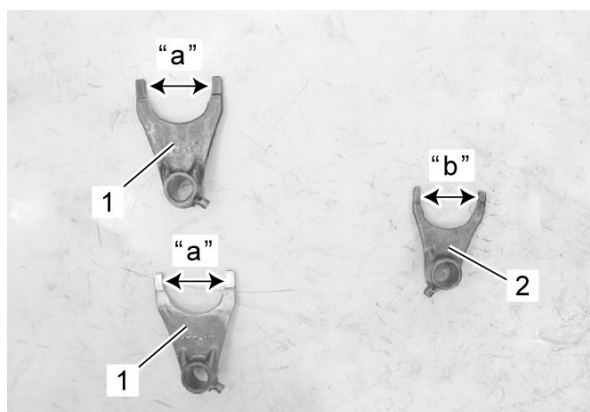
- 1) Install the driveshaft assembly (1) with the countershaft assembly (2).



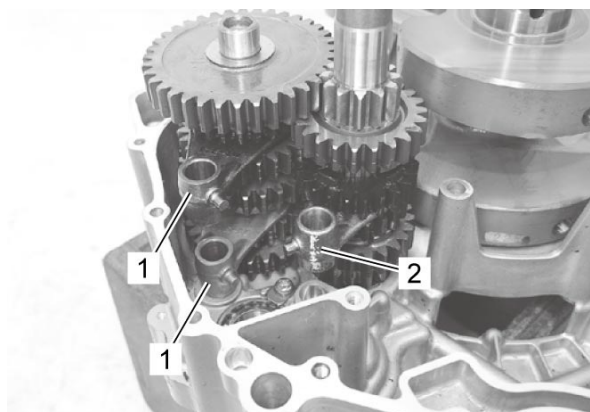
2) Install the gearshift forks No. 1 (1) and No. 2 (2).

NOTE:

The gearshift forks No. 1 (1) are same parts.



"a":	40 mm (1.6 in)
"b":	36 mm (1.4 in)





- 3) Install the gearshift cam (1) so that the hole (2) face upward.
- 4) Install the gearshift fork shafts (3).

NOTE:

- After the gearshift fork shafts and gearshift forks have been fitted, make sure that the gears engage normally.
- Set the transmission gears to the neutral position.

